

Microwave:UBCOMBI25SS

Product reference code:UBCOMBI25SS

Modified by:Eason

Modification:

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This exploded view diagram illustrates the assembly of a refrigerator. The components are numbered 1 through 87. The diagram shows the following parts and their assembly sequence:

- Door Assembly (Left):** Includes the door panel (1), inner door liner (2), door hinge (3), door handle (4), and door gasket (5). The door is shown being attached to the main body.
- Main Body Assembly (Center):** Includes the main body panel (6), inner body liner (7), and the main body frame (8). The door is shown being attached to the main body.
- Internal Components (Right):** Includes the evaporator fan (9), evaporator fan motor (10), evaporator fan guard (11), evaporator fan bracket (12), evaporator fan support (13), evaporator fan assembly (14), evaporator fan motor (15), evaporator fan guard (16), evaporator fan bracket (17), evaporator fan support (18), evaporator fan assembly (19), evaporator fan motor (20), evaporator fan guard (21), evaporator fan bracket (22), evaporator fan support (23), evaporator fan assembly (24), evaporator fan motor (25), evaporator fan guard (26), evaporator fan bracket (27), evaporator fan support (28), evaporator fan assembly (29), evaporator fan motor (30), evaporator fan guard (31), evaporator fan bracket (32), evaporator fan support (33), evaporator fan assembly (34), evaporator fan motor (35), evaporator fan guard (36), evaporator fan bracket (37), evaporator fan support (38), evaporator fan assembly (39), evaporator fan motor (40), evaporator fan guard (41), evaporator fan bracket (42), evaporator fan support (43), evaporator fan assembly (44), evaporator fan motor (45), evaporator fan guard (46), evaporator fan bracket (47), evaporator fan support (48), evaporator fan assembly (49), evaporator fan motor (50), evaporator fan guard (51), evaporator fan bracket (52), evaporator fan support (53), evaporator fan assembly (54), evaporator fan motor (55), evaporator fan guard (56), evaporator fan bracket (57), evaporator fan support (58), evaporator fan assembly (59), evaporator fan motor (60), evaporator fan guard (61), evaporator fan bracket (62), evaporator fan support (63), evaporator fan assembly (64), evaporator fan motor (65), evaporator fan guard (66), evaporator fan bracket (67), evaporator fan support (68), evaporator fan assembly (69), evaporator fan motor (70), evaporator fan guard (71), evaporator fan bracket (72), evaporator fan support (73), evaporator fan assembly (74), evaporator fan motor (75), evaporator fan guard (76), evaporator fan bracket (77), evaporator fan support (78), evaporator fan assembly (79), evaporator fan motor (80), evaporator fan guard (81), evaporator fan bracket (82), evaporator fan support (83), evaporator fan assembly (84), evaporator fan motor (85), evaporator fan guard (86), evaporator fan bracket (87).

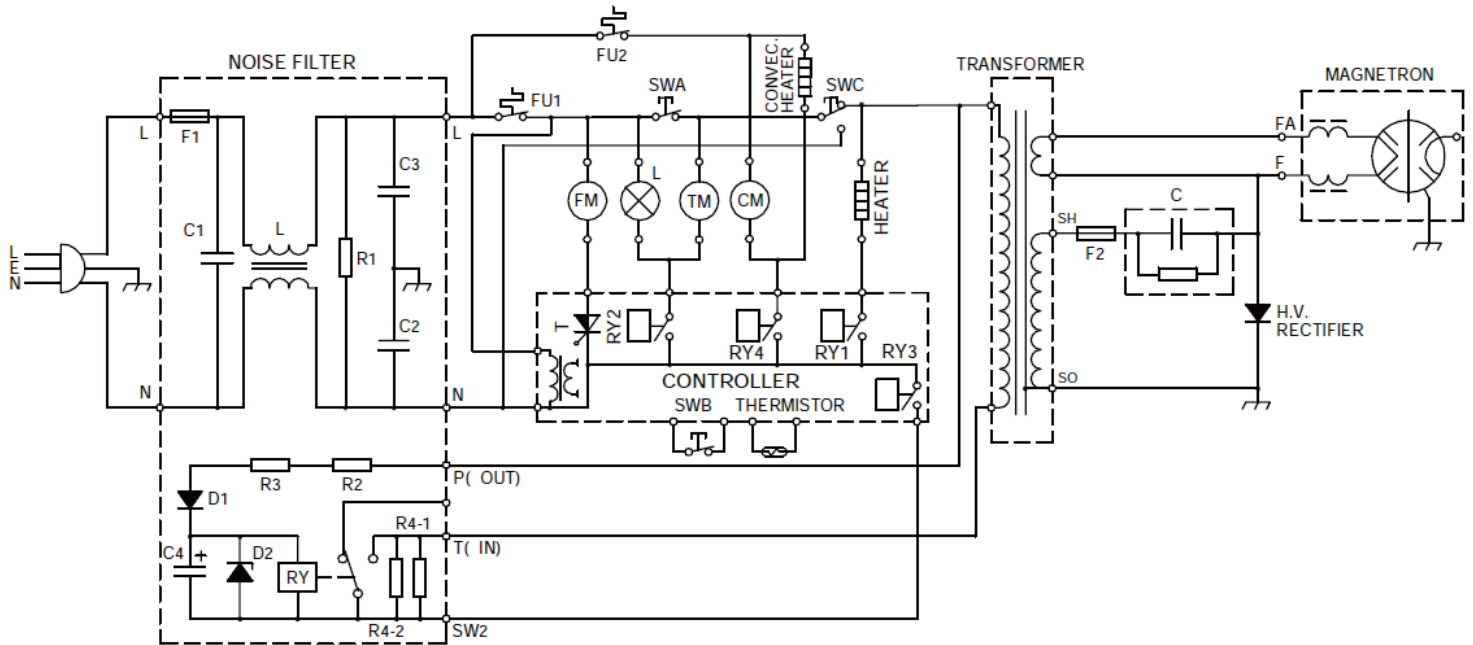
The diagram uses dashed lines and arrows to indicate the assembly path and the relative positions of the components.

UBCOMBI25SS parts list

No.	part code	description		Qty
1	22200-00400-C0	inner frame top	内框上	1
2	22200-00719-B0	inner frame right	内框右	1
3	22200-00401-C0	inner frame bottom	内框下	1
4	21199-02426-A0	Frame	Frame框	1
5	22200-00718-B0	inner frame left	内框左	1
6	21299-00132-A0	face frame cover	面框贴面	1
7	25300-00975-A0	window board	门窗板	1
8	22100-00687-J0	face frame	面框	1
9	50200-00047-B0	door body assembling unit	门体组件	1
10	25300-00075-C0	convection glass	热风玻璃	1
11	22200-00206-C0	protection frame	护框	1
12	22200-00170-C0	door hook	门钩	1
13	21599-00058-A0	spring	弹簧	1
14	22100-00671-A0	ring knob cover	装饰圈	3
15	22100-00646-A0	ring knob cover	装饰圈	6
16	21231-224B1-A0	control board cover	面板贴面	1
17	22100-00784-B0	film	贴膜	1
18	22100-00185-A0	control board	控制面板	1
19	22100-00292-A0	button	按键	6
20	22200-00084-A0	row button A	弹板	1
21	21299-00131-A0	open the door faceplate	开门键贴面	1
22	22100-00782-A0	open the door key-press	开门键	1
23	21599-00055-A0	spring	弹簧	1
24	22200-00102-A0	revolving arm	大旋转臂	1
25	22100-03060-A0	knob cover	旋钮装饰盖	1
26	22104-21711-A0	ring knob	拨盘	1
27	22100-00293-A0	button	按键	3
28	22200-00083-A0	row button A	弹板	1
29	23320-11021-A0	PCB	电脑板	1
31	22100-00497-B0	leg	下炉脚	4
32	22100-02444-A0	leg	上炉脚	4
33	21199-00326-C0	base	底座	1
34	21299-00203-B0	lower support	下支承	1
35	21199-00106-V0	base board	底板	1
36	23640-10071-A0	tray motor	转盘电机	1
37	23240-10092-A0	transformer	变压器	1
38	22200-00020-E0	switch stand	开关座	1
39	23710-10001-A0	Micro-switch A	微动开关A	2
40	23710-10003-A0	Micro-switch C	微动开关C	1
41	22200-00171-C0	revolving arm	小旋转臂	1
42&43	23750-10131-A0	lamp and lamp holder	灯泡	1
44	21299-00250-G0	air inlet cover	进风罩	1
46	23760-10137-A0	high voltage fuse	高压保险管	1
47	21299-00230-G0	capacitance clamp	电容夹	1
48	23710-10058-A0	diode	高压二极管	1
49	23710-10042-A0	capacitor	高压电容	1
50	22200-00142-C0	fan vane	风叶	1
51	22200-00419-D0	fan support	风扇支架	1
52	236L0-10002-A0	fan motor	风扇电机	1
53&54	23300-10010-A0	noise filter	滤波板	1
55	23750-10012-A0	thermostat	温控器	1
56	21299-00282-C0	thermostat support	温控器支架	1
57	23110-10002-B0	magnetron	磁控管	1
58	23400-00084-A0	electric wire group	导线组	1
59	23730-10115-A0	temperature resistor	热敏电阻组件	1
60	50100-00187-C0	cavity	腔体组件	1
60	21599-00210-B0	washer	弹簧垫圈	1
61	21599-00069-B0	sleeve	轴套	1
62	21299-00307-B0	convection fan	搅拌风叶	1
63	23500-10061-B0	heating tube	热风管	1
64	29400-00002-A0	fix hook	电热管固定钩	2
65	21199-00499-F0	hot wind cavity	热风腔	1
66	21299-00271-G0	heat-proof board	隔热板	1
67	21599-00068-B0	sleeve	轴套	1
68	21299-00398-A0	cooling fan	冷却风叶	1
69	21299-00397-E0	motor stand	热风电机支架	1
70	236L0-10037-A0	convection motor	热风电机	1
71	21199-00324-H0	back cover	后盖	1
72	22300-00014-B0	stop pole	限位柱	2
73	23750-10018-A0	thermostat	温控器	1
74	29300-00011-D0	adiabatic cotton	隔热棉	1
75	21199-01746-A0	mantle	外罩	1
76	21299-00273-A0	heat-proof board	隔热板	1
77	23500-10012-A0	quartz tube	石英管	2
79	21299-00201-A0	up bearing	上支承	1
80	21299-00579-B0	quartz tube support	石英管支架	1
81	29100-00004-B0	splash-proof board	防溅板	1
82	23410-10095-B0	power wire	电源线	1
83	22200-00203-B0	washer	塑胶垫片	1
84	22300-00018-A0	connector	连接器	1
85	22300-00038-A0	roller support	滚轮支架组件	1
86	25100-00004-A0	glass plate	玻璃盘	1
87	21599-00511-A0	grill rack	金属网架	1

UBCOMBI25SS Wiring diagram

SCHEMATIC DIAGRAM
(DOOR CLOSED,COOK OFF CONDITION)



SWA: THE FIRST DOOR SAFTY SWITCH
SWB: THE SECOND DOOR SAFTY SWITCH
SWC: THE THIRD DOOR SAFTY CONTROL SWITCH

L: LAMP
FM: FAN MOTOR
TM: TURNTABLE MOTOR
CM: CONVECTION MOTOR

*CIRCUIT SUBJECT TO CHANGE WITHOUT NOTICE